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PREVIEW

**A COMPUTER SIMULATION MODEL TO DETERMINE THE EFFECTS OF
BRIDGE-DELAYS ON POLLUTION**

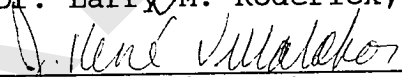
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Mechanical & Industrial Engineering

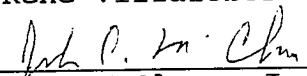
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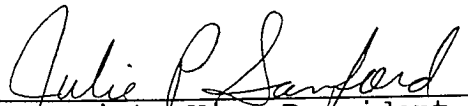
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**A COMPUTER SIMULATION MODEL TO DETERMINE THE
EFFECTS OF BRIDGE-DELAYS ON POLLUTION**

by

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THESIS

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ABSTRACT

The El Paso/Ciudad Juarez urban area, for all practical purposes, could be considered a single metropolis. Communication links between the two areas of this metropolitan area are a major determinant of its growth and well-being. Delays in transportation, both commercial and passenger retards industrial growth on both sides of the border by inhibiting potential investors from expanding their existing facilities or opening new ones. A study of the traffic flow across the border is essential to determine its effects on pollution. This thesis is primarily a study of the functioning of the trans-border vehicular traffic so as to determine a valid and reasonably accurate method of studying its effects on vehicular emission. A computer simulation of one of the bridges provided a valid method of studying the operation of border traffic. The bridge selected for this study was the Cordova Bridge. The results obtained give a reasonable idea of the effects of the operating parameters of the bridge on vehicular emissions.

TABLE OF CONTENTS

| | PAGE NO. |
|--|----------|
| ACKNOWLEDGEMENTS | iii |
| ABSTRACT | iv |
| TABLE OF CONTENTS | v |
| LIST OF TABLES | viii |
| CHAPTER | |
| 1. INTRODUCTION | 1 |
| 1.1 Background | 1 |
| 1.1.1 Pollution | 6 |
| 1.1.2 Simulation Model for Pollution | 9 |
| 1.2 Computer Simulation Language | 10 |
| 1.3 Organization Of This Document | 12 |
| 2. PROBLEM STATEMENT AND LITERATURE SURVEY | 14 |
| 2.1 Scope Of Study | 14 |
| 2.2 Problem Statement | 16 |
| 2.2.1 Passenger Traffic - U.S. Side | 18 |
| 2.2.2 Commercial Traffic - U.S. Side | 19 |
| 2.2.3 Passenger Traffic - Mexican Side | 20 |
| 2.2.4 Commercial Traffic - Mexican Side | 22 |
| 2.3 Literature Review | 23 |
| 2.3.1 Air Pollution | 23 |
| 2.3.2 Costs | 30 |

| CHAPTER | PAGE NO. |
|--|----------|
| 3. MODEL LOGIC | 33 |
| 3.1 Slam II Model | 33 |
| 3.1.1 Creation Of Entities | 35 |
| 3.1.2 Determination Of Pollution Indices | 40 |
| 3.1.3 Northbound Passenger Traffic | 41 |
| 3.1.4 Northbound Commercial Traffic | 42 |
| 3.1.5 Southbound Passenger Traffic | 43 |
| 3.1.6 Southbound Commercial Traffic | 44 |
| 4. RESULTS AND VALIDATION | 45 |
| 4.1 Validation Of Distribution for Arrival Times | 45 |
| 4.1.1 Validation Using Chi-Square Test | 46 |
| 4.2 Results Of the Simulation | 53 |
| 4.2.1 Validation Of Queue Lengths | 56 |
| 4.2.2 Validation Of Results - Pollution | 56 |
| 5. CONCLUSIONS AND RECOMMENDATIONS | 58 |
| 5.1 Conclusions | 58 |
| 5.2 Recommendations | 59 |
| 5.2.1 Pollution | 59 |
| 5.2.2 Costs | 60 |
| REFERENCES | 62 |
| Appendix A SLAM II MODEL | 63 |
| Appendix B FORTRAN SUBROUTINES | 78 |

| CHAPTER | PAGE NO. |
|--------------------------------|----------|
| Appendix C | |
| SAMPLE OUTPUT | 84 |
| Appendix D | |
| REQUIRED VALIDATIONS | 88 |
| CURRICULUM VITAE | 90 |

PREVIEW

LIST OF TABLES

| TABLE | PAGE NO. |
|--|----------|
| 1.1 Maquiladora Industry In Juarez | 2 |
| 1.2 Northbound Traffic For All Bridges | 4 |
| 1.3 Composite Ranking of MSAs with Data for All Criteria Pollutants | 7 |
| 1.4 1990 Texas Pollution Statistics (24-hr) | 8 |
| 2.1 Commercial Traffic At U.S. Customs, Cordova Bridge, El Paso - 1991 | 21 |
| 2.2 Commercial Traffic At Mexican Customs, Cordova Bridge, Ciudad Juarez - 1991 | 24 |
| 2.3 CO Concentrations At Paso Del Norte and Cordova Ports Of Entry | 28 |
| 2.4 Vehicle Emissions Resulting From a 90-minute Delay . | 29 |
| 3.1 Inter-Arrival Rates of Traffic at Cordova Bridge (in minutes) | 36 |
| 4.1 Inter-Arrival Time Samples | 48 |
| 4.2 Chi-Square Test Results for First Sample | 50 |
| 4.3 Chi-Square Test Results for Second Sample | 51 |
| 4.4 Chi-Square Test Results for Third Sample | 52 |
| 4.5 Pollution Generated Per Year (tons) | 54 |
| 4.6 Number of Passenger Vehicles Processed | 55 |

CHAPTER 1

INTRODUCTION

1.1 Background

The population of the El Paso/Ciudad Juarez metropolitan area is among the ten largest on the North American continent. More important, this urban area is also one of the fastest growing regions on the continent. This area could be considered a single entity for the purpose of any study. However, until very recently, this critical and self-evident truth has been ignored. Today there is a greater awareness that the problems on one side of the border have a direct impact on the problems on the other side. Any problem affecting one city cannot be viewed in isolation.

The rapid increase of industrialization in the region is, in the long run, going to strain the available resources. Therefore, it is necessary to plan ahead to avoid problems directly affecting the normal functioning of both cities. Table 1.1 shows the growth in the number of maquiladoras in Ciudad Juarez over the last two decades. Under these conditions of unprecedented growth, it is critical to be able to predict future trends.

Table 1.1
Maquiladora Industry in Ciudad Juarez
(Large Plants Only)

| Year | Number of Plants | Number of Employees |
|------|------------------|---------------------|
| 1969 | 11 | 255 |
| 1977 | 82 | 28,000 |
| 1978 | 100 | 31,237 |
| 1979 | 112 | 37,500 |
| 1980 | 119 | 41,525 |
| 1981 | n/a | 43,601 |
| 1982 | 125 | 42,810 |
| 1983 | 150 | 66,000 |
| 1984 | 170 | 75,000 |
| 1985 | 184 | 80,000 |
| 1986 | 210 | 89,600 |
| 1987 | 240 | 98,850 |
| 1988 | 265 | 118,112 |
| 1989 | 320 | 134,838 |

Communication links between the two parts of the metropolitan area are a key to future development. There are four bridges connecting Ciudad Juarez with El Paso.

1. Santa Fe Bridge (for northbound vehicular traffic)
2. Stanton Bridge (for Southbound vehicular traffic)
3. The Bridge of the Americas (Cordova Bridge)
4. Zaragosa Bridge

Table 1.2 shows the volume of vehicular traffic into El Paso across all bridges. Though there are no records available on traffic flow into Ciudad Juarez, it would be reasonable to assume that the volume would be approximately equal. While the volume of passenger traffic has been increasing at a steady rate of less than 2% per year, commercial traffic has been increasing at a rate of up to 97% per year.

Even in the absence of a formal free-trade agreement there has been a gradual reduction in tariffs on the Mexican side of the border; in effect a form of free trade. Since March 1991, tariffs have been reduced from 200% to 23% for plants within the 30 Kilometer border zone and 32.8% for goods with an interior destination.¹ In addition, the active

¹ Source: Mexican Customs - Verbal

Table 1.2
Northbound Crossings

| Year | Frieght Carriers | Passenger Carriers | Total Carriers |
|------|------------------|--------------------|----------------|
| 1968 | 65,074 | 11,109,160 | 11,174,234 |
| 1969 | 65,194 | 11,192,347 | 11,257,541 |
| 1970 | 58,734 | 11,427,443 | 11,486,177 |
| 1971 | 65,526 | 11,677,649 | 11,743,175 |
| 1972 | 76,804 | 12,002,678 | 12,079,428 |
| 1973 | 91,249 | 12,456,923 | 12,548,172 |
| 1974 | 74,857 | 11,329,230 | 11,404,087 |
| 1975 | 73,188 | 11,166,995 | 11,240,183 |
| 1976 | 85,501 | 11,125,504 | 11,211,005 |
| 1977 | 93,621 | 12,328,611 | 12,422,232 |
| 1978 | 95,285 | 13,580,151 | 13,675,436 |
| 1979 | 93,697 | 13,524,187 | 13,617,884 |
| 1980 | 135,912 | 14,369,378 | 14,505,290 |
| 1981 | 258,270 | 13,834,807 | 14,093,077 |
| 1982 | 106,740 | 13,459,721 | 13,566,461 |
| 1983 | 127,008 | 13,691,502 | 13,818,510 |
| 1984 | 135,381 | 12,731,142 | 12,866,523 |
| 1985 | 149,029 | 12,329,673 | 12,478,702 |
| 1986 | 168,067 | 11,958,398 | 12,126,465 |
| 1987 | 172,278 | 12,459,010 | 12,631,288 |
| 1988 | 183,667 | 15,259,590 | 15,443,257 |
| 1989 | 258,750 | 15,576,009 | 15,834,759 |
| 1990 | 511,083 | 15,278,014 | 15,789,097 |
| 1991 | 522,087 | 12,513,264 | 13,035,351 |

participation of the two governments in the encouragement of the twin-plant program has resulted in a tremendous boost for cross-border commercial traffic. There is also an awareness throughout the world that in an increasingly competitive industrial environment, where costs and quality are critical, the significance of low inventory levels cannot be over-emphasized. Whether these inventory levels are reduced by a formal program, such as Just-in-Time, or simply by cutting stock levels by conventional methods, is not relevant. What is important, is to understand the effects such manufacturing philosophies have on the operation of any industry and on other infrastructural facilities.

In the case of manufacturing plants on the US-Mexican border, where most of the industries are maquiladoras, the direct result of this reduction in inventory levels has resulted in a rapid increase in the volume of vehicular traffic. The effect of inventory control methods on the transportation facilities of commercial organizations has not been quantified, but is self-evident. A manufacturing plant operating with smaller batch sizes and a Just-in-Time philosophy requires deliveries with increasing frequency, especially when the organization has plants on both sides of the border. Thus, changing manufacturing philosophies require corresponding improvements in transportation infrastructure.

1.1.1 Pollution

The entire border region has an existing pollution problem of massive proportions. A combined \$1 billion is proposed to be spent over a period of three years by the Mexican and United States governments under an environmental plan unveiled in February 1992 [1]. Specific commitments were \$460 million over three years from the Government of Mexico and \$380 million from the U.S. government in the current and the next fiscal year. The proposal sets aside \$3 million from the Environmental Protection Agency for air-pollution studies in the El Paso-Ciudad Juarez, San Diego-Tijuana and the Calexico-Mexicali areas. That is small compared to the \$552 million the Environmental Protection Agency wants to spend in the new fiscal year to fight air pollution in the entire United States [2]. These paltry figures indicate that the gravity of the situation is yet to attract the attention of the fund-allocating authorities.

Table 1.3 shows that the El Paso metropolitan statistical area was ranked seventh highest out of sixty-four cities nation-wide for all pollutants. Table 1.4 shows the pollution levels of all pollutants in Texas. The El Paso metropolitan statistical area (MSA) has the highest levels of Particulate

Table 1.3
Composite Ranking of MSAs with Data for
All Criteria Pollutants

| Rank | Metropolitan Statistical Area | State | Pop 1000s | Pollutants exceeding the NAAQs. Ranked left to right - Highest to Lowest |
|------|-------------------------------------|-------|--------------|---|
| 1 | Riverside | CA | 2119 | OZONE PM10 |
| 2 | St. Louis | MO | 2458 | PM10 LEAD OZONE |
| 3 | Steubenville | OH | 149 | CO SO2 |
| 4 | Los Angeles | CA | 8505 | OZONE CO PM10 NO2 |
| 5 | Philadelphia | PA | 4866 | LEAD OZONE |
| 6 | Pittsburgh | PA | 2105 | PM10 SO2 |
| 7 | El Paso | TX | 573 | CO PM10 OZONE |
| 8 | Nashville | TN | 573 | LEAD OZONE |
| 9 | Minneapolis | MN | 2336 | LEAD |
| 10 | Memphis | TN | 972 | LEAD |
| 11 | New York | NY | 8529 | OZONE CO |
| 12 | Cincinnati | OH | 1438 | OZONE |
| 13 | Anaheim | CA | 2219 | OZONE CO |
| 14 | Salt Lake City | UT | 1055 | CO |
| 15 | New Haven | CT | 519 | OZONE PM10 |
| 16 | Sacramento | CA | 1336 | CO OZONE |
| 17 | Cleveland | OH | 1851 | |
| 18 | Gary | IN | 604 | PM10 |
| 19 | Newark | NJ | 1891 | OZONE |
| 20 | Indianapolis | IN | 1229 | LEAD |

²Source for Tables 1.3 and 1.4: U.S. Environmental Protection Agency, 1990

Table 1.4
1990 Texas Pollution Statistics (24-hr)

| Metropolitan Statistical Area | Pop 1000s | PM10 | SO2 | CO | NO2 | O3 | PB QMAX |
|-------------------------------|--------------|-----------|----------|----------|----------|-----------|----------|
| Amarillo | 197 | 26 | | | .017 | | |
| Austin | 738 | 44 | .003 | 6 | .013 | .11 | |
| Beaumont | 371 | 48 | .055 | 2 | | .15 | 0.02 |
| Brazoria | 187 | | | | | .15 | |
| Brownsville | 264 | 51 | | | | | |
| Corpus Christi | 360 | 78 | .016 | | .018 | .10 | |
| Dallas | 2456 | 88 | .022 | 5 | .017 | .14 | 1.62 |
| El Paso | 573 | 179 | .060 | 14 | .012 | .14 | 0.42 |
| Fort Worth | 1269 | 51 | .008 | 5 | | .14 | 0.03 |
| Galveston | 211 | 56 | .063 | | .029 | .15 | 0.02 |
| Houston | 3228 | 82 | .039 | 8 | | .22 | 0.04 |
| Killen-Temple | 234 | 21 | | | | | |
| Laredo | 124 | 61 | | | | | |
| Longview | 167 | | | | | .13 | |
| Lubbock | 228 | 61 | | | | | |
| Odessa | 127 | 36 | | | | | |
| San Antonio | 1307 | 55 | | 5 | | .10 | .07 |
| Texarkana | 120 | 48 | | | | | |
| Tyler | 153 | 48 | | | | | |
| Victoria | 75 | | | | | .07 | |
| Wichita Falls | 126 | 56 | | | | | |
| Total | 12515 | 18 | 8 | 7 | 6 | 12 | 7 |
| Average | 596 | 61 | .006 | 6 | .018 | 0.13 | 0.32 |
| Maximum | 3228 | 179 | .012 | 14 | .029 | 0.22 | 1.62 |
| Minimum | | 21 | .001 | 2 | .012 | 0.07 | 0.02 |

Matter (10 microns or less), sulfur-dioxide and carbon monoxide. It also has the second highest levels of nitrous oxide and lead.

The growing trend in politico-economic terms is to express qualified support for the Free Trade Agreement and its impact on the border environment. Thus, in the U.S. election year of 1992, implementation of the Free Trade Agreement has been opposed by a wide political spectrum ranging from isolationists to environmental activists. El Paso mirrors the debate over the free trade proposal that seeks to take advantage of the close proximity of a large mass of Mexican labor and the development of new consumer markets both in Mexico and around the globe [3].

The El Paso economy faces the same debate Texas and the rest of the country will have to confront over free trade; how can it be made to work without wrecking the environment while making the transition as painless as possible for the American worker.

1.1.2 Simulation Model for Pollution

It was determined that a computer simulation model would be a reasonably accurate method of studying the existing

problem of pollution on the bridge generated by idling vehicles. A study of the flow of vehicular traffic was done to determine its effects on vehicular pollution. The vehicles passing through the system was represented by entities in a computer simulation model.

1.2 Computer Simulation Language

The essential feature of modeling a real system by computer simulation is the possibility of experimentation without affecting the real system. Once computer simulation is chosen as the approach to study a problem, the process can be divided into three steps; modeling, programming and experimentation and validation.

The resulting model includes events such as entities arriving to the system. This arrival process is probabilistic. That is, the use of probability distributions is required to represent the arrival of entities to the system and processing times that are not fixed but vary according to a particular distribution. A simulation model can be validated through statistical procedures. By comparing portions of the results, it is possible to verify that the model is representative of reality. Portions of the output differing significantly from known results would indicate the need to either remodel the problem or examine the data used.

Once the model of the real system is available, it can be used as a forecasting tool. There are many methods of using the simulation model to study the functioning of the bridge under different circumstances. One method would examine the effects of changing the processing times or the number of servers. Another would aid in the analysis of the functioning of the bridge under a greater flow of traffic.

For this research, SLAM II (Simulation Language for Alternative Modeling) is used. SLAM II is a FORTRAN based simulation language designed and programmed by C. Dennis Pedgen and further developed and supported Pritsker and Associates [6]. In SLAM II the modeler defines EVENTS as FORTRAN subroutines. A FORTRAN subroutine library provides simulation housekeeping routines. The choice of a simulation language is important and it is necessary to clearly appreciate the advantages of using a simulation language over a general-purpose language like FORTRAN, C or BASIC [4].

Models of systems can be classified as either discrete changes or continuous change [6]. In fact, it may be possible to model the same system with either a discrete change or a continuous change model. In most simulations, time is the major independent variable. Other variables included in the simulation are functions of time and are the dependant

variables.

Discrete simulation occurs when the dependent variables change discretely at specified points in simulated time, referred to as event times. The time variable may be either continuous or discrete in such a model, depending on whether the discrete changes in the dependent variable can occur at any point in time or only at specified points. The values of the dependent variables for discrete models do not change between event times.

In continuous simulation the dependent variables of the model may change over simulated time. A continuous model may be either continuous or discrete in time, depending on whether the values of the dependent variables are available at any point in simulated time or only at specified points in simulated time. The continuous representation permits the user to supply difference or differential equations.

In combined simulation the dependent variables of a model may change discretely, continuously, or continuously with discrete jumps superimposed. The time variable may be continuous or discrete. The most important aspect of combined simulation arises from the interaction between discretely and continuously changing variables.

The study has been modeled as a discrete simulation. A discrete model is adequate is because it is necessary to model only traffic flow. Even though this model could accurately represents the traffic flow, it would be possible to incorporate continuous variables if necessary.

1.3 Organization of this Document

The presentation of this document is as follows. Chapter two presents the problem and reviews pertinent literature. Chapter three describes the model logic and the method used. Chapter four presents the results obtained from the simulation model. The recommendations and conclusions are discussed in chapter five.

CHAPTER 2

PROBLEM STATEMENT AND LITERATURE REVIEW

2.1 Scope of Study

International traffic across the border flows through four bridges. Bridge delays have the following effects:-

- a) Increased operating costs of industrial plants due to delays in transportation of goods from one side to the other.
- b) Pollution caused by idling traffic on the bridges and its approaches.
- c) Increased costs of energy.

The scope of a study covering all the effects of a bridge's operation would be wide and would require a long period of study to analyze the problem in its full extent. Data relevant to a study of this nature has been provided by two agencies, 1) The El Paso Department of Planning, Research and Development and 2) The Treasury Department, Bureau of Customs. These agencies, however, have not studied the impact of waiting time on commercial operations in the metropolitan area or the effect on pollution levels. This thesis studies